



IN THE SPECIFICATION

Page 19, please amend paragraph [00146] as follows:

[00146] Additional background on centrifugal casting is presented in US Provisional Patent Application No. 60/296,770 filed on June 11, 2001 and US patent application no. 6,634,413 to Ray et al. (attorney docket no. APV31204A), filed June 7, 2002, both of which are incorporated herein by reference in their entirety.